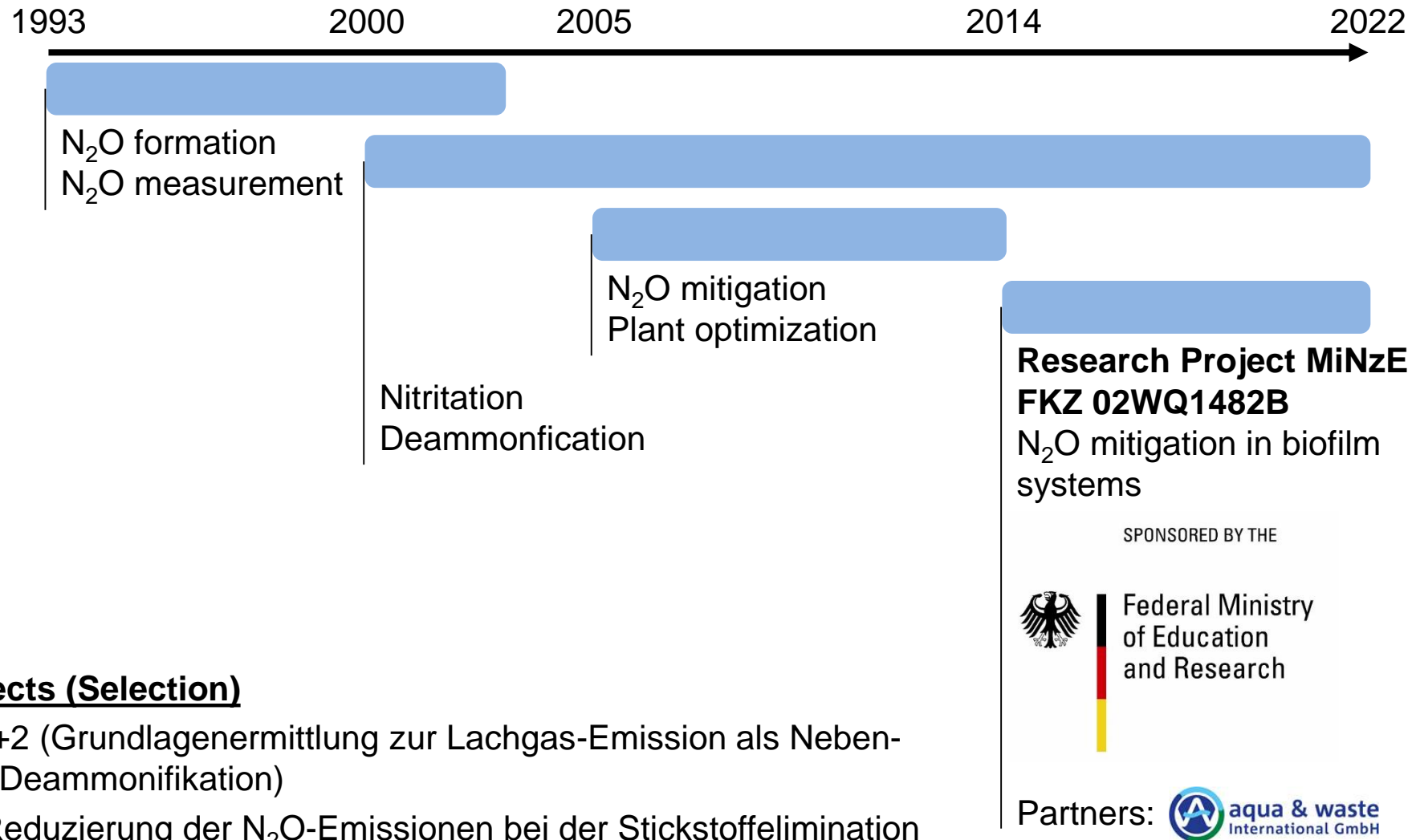


Nitrous Oxide Process Emissions – From Research to Application

Evaluation and minimization of N_2O formation and emission in deammonification biofilm systems

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Research focus „N₂O“ at the ISAH

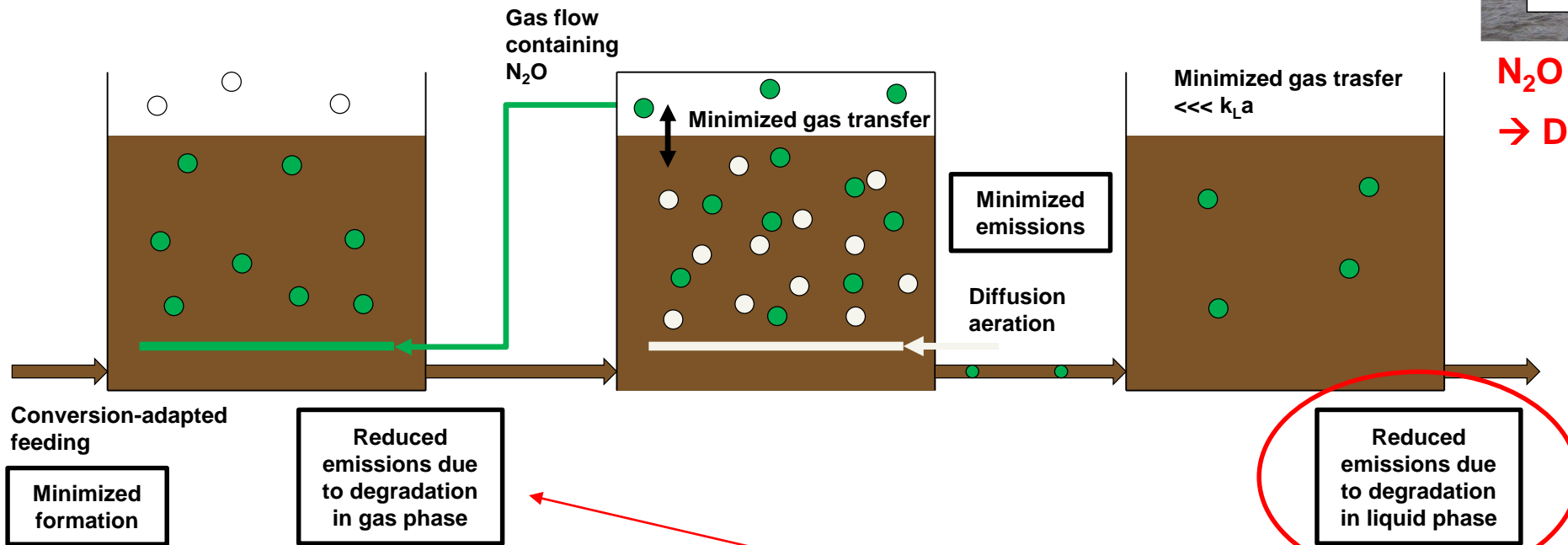


Research Projects (Selection)

- DFGLach 1+2 (Grundlagenermittlung zur Lachgas-Emission als Nebenprodukt der Deammonifikation)
- ReNeMO (Reduzierung der N₂O-Emissionen bei der Stickstoffelimination aus hoch- und schwachbelasteten Abwässern)

State of Science

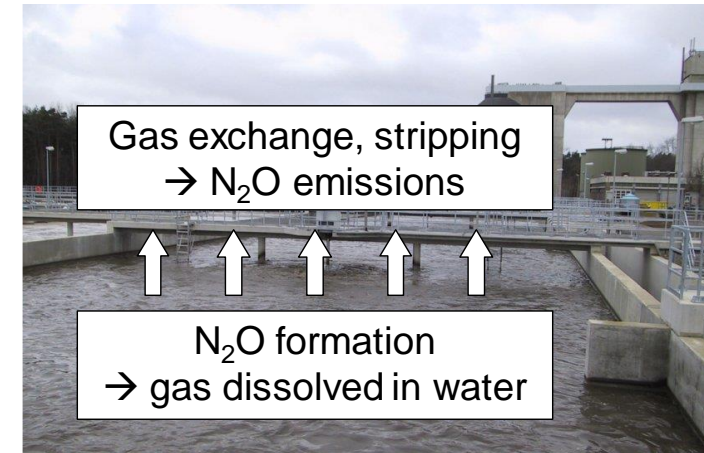
Minimized Nitrous Oxide Zero-Emission Concept (MiNzE)



Source: ISAH

**Research aim:
Improved denitrification**

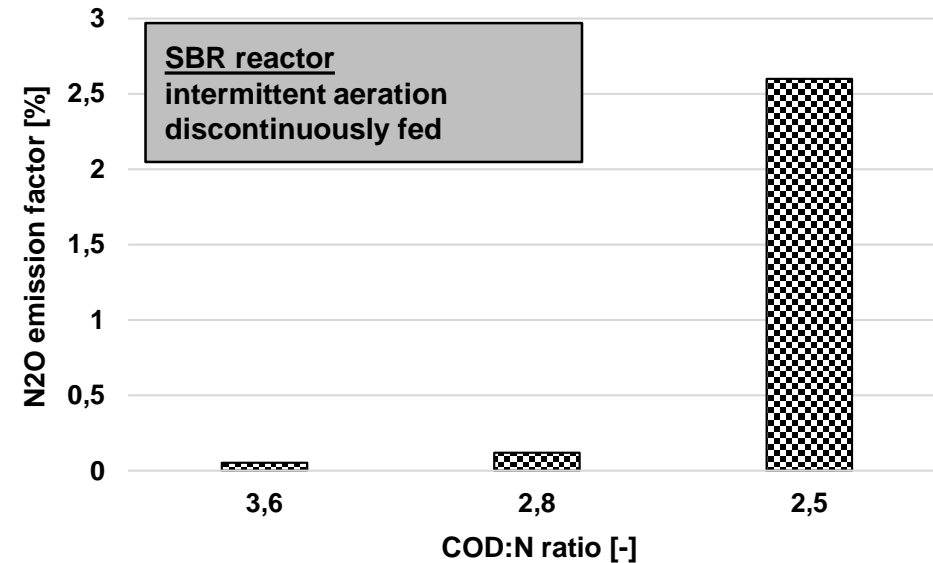
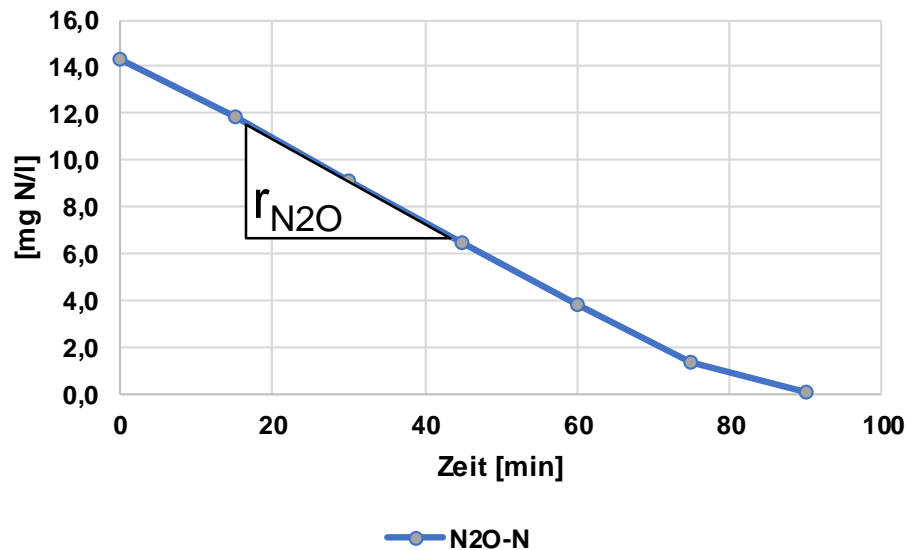
- Anoxic environment
- Low HNO₂ concentrations



N₂O formation ≠ N₂O emission!
→ Different mitigation strategies

Denitrification as N_2O sink and source

- N_2O is an intermediate of the heterotrophic denitrification
- Under optimized process conditions, N_2O reduction is the fastest sub process
→ No N_2O accumulation!

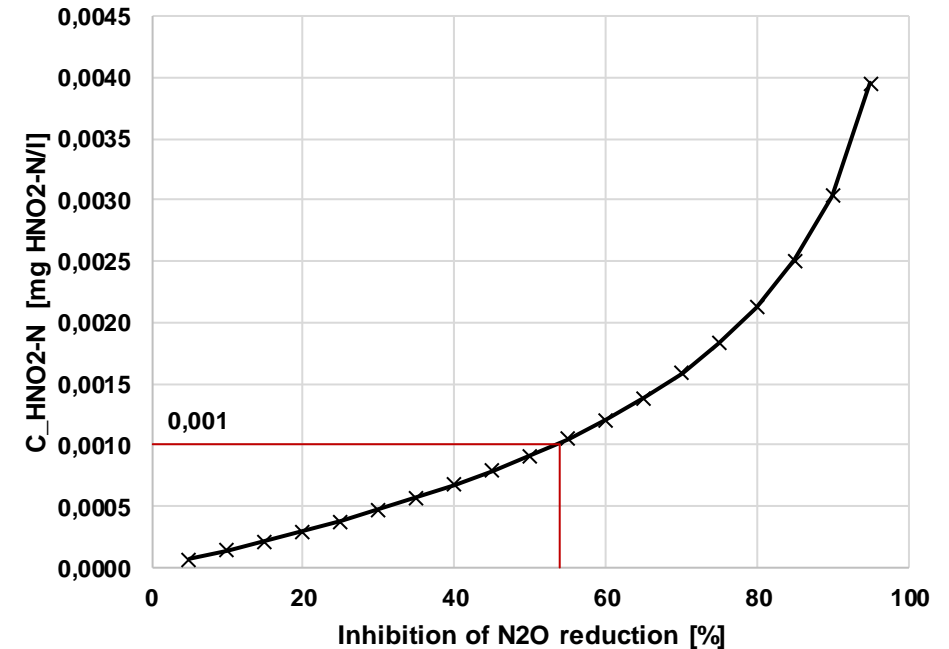
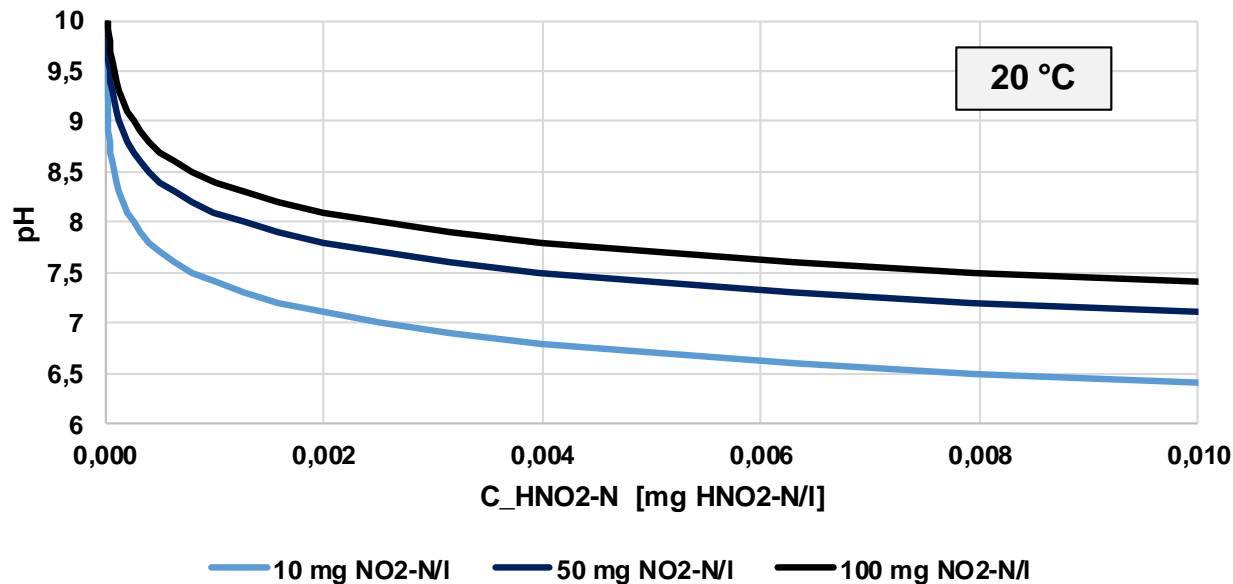


Quelle: Peng et al., 2017



Denitrification as N₂O sink and source

- N₂O accumulates, if velocity of N₂O reduction < velocity of N₂O formation (= NO₂ reduction)
 - optimal conditions: N₂O is converted about twice as fast as NO₂
- HNO₂ inhibits only N₂O reduction → process interruption



Source: Zhou et al. (2008), Vogel (2018)

$$C_{HNO_2} = \frac{46}{14} \cdot \frac{C_{N_2O-N}}{e^{\left(\frac{-2300}{273+T}\right)} \cdot 10^{pH}}$$

Denitrifikation: NO₃ → NO₂ → N₂O → N₂

inhibition

N₂O formation & emission – biofilm vs. suspended biomass

- Biofilm: **Mass transfer is limited by diffusion**
 - concentration gradients (O₂, NH₄, NO₂, N₂O)
 - Different layers with different boundary conditions
 - Different bacteria groups in different layers

! • **N₂O denitrification**: N₂O formed by AOB can be denitrified in the anoxic biofilm layers

! oxygen concentration, biofilm thickness

! place of formation

! • **N₂O emissions**: Only N₂O that is transferred to the bulk liquid is emitted

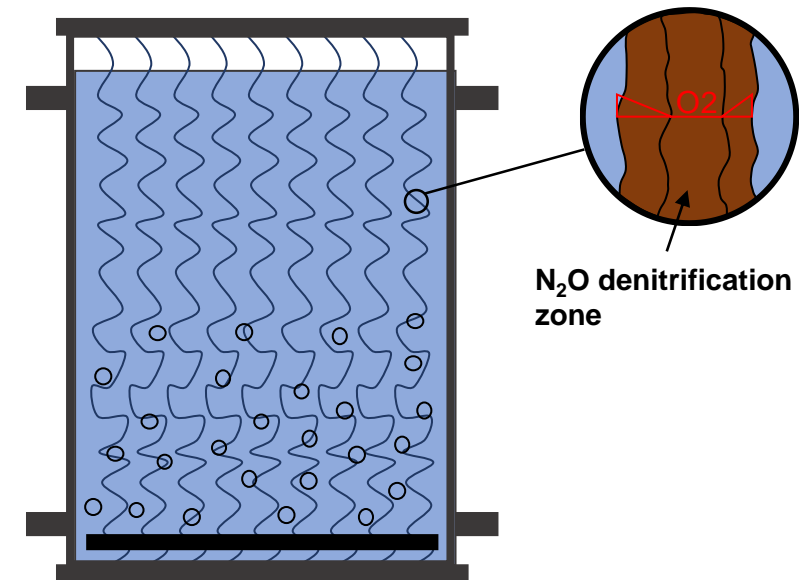
! aeration control aeration system

! Emissions are limited by the N₂O diffusion rate

! Diffusion rate depends on N₂O concentration gradient

Diffusion rate

$$r = -D \cdot \frac{dS}{dx}$$



Challenges of N₂O measurement in biofilm systems

N₂O concentration?

N₂O formation?

N₂O conversion?

N₂O concentration

N₂O accumulation rate (diffusion – emission)



N₂O measurement in the liquid phase, not inside the biofilm

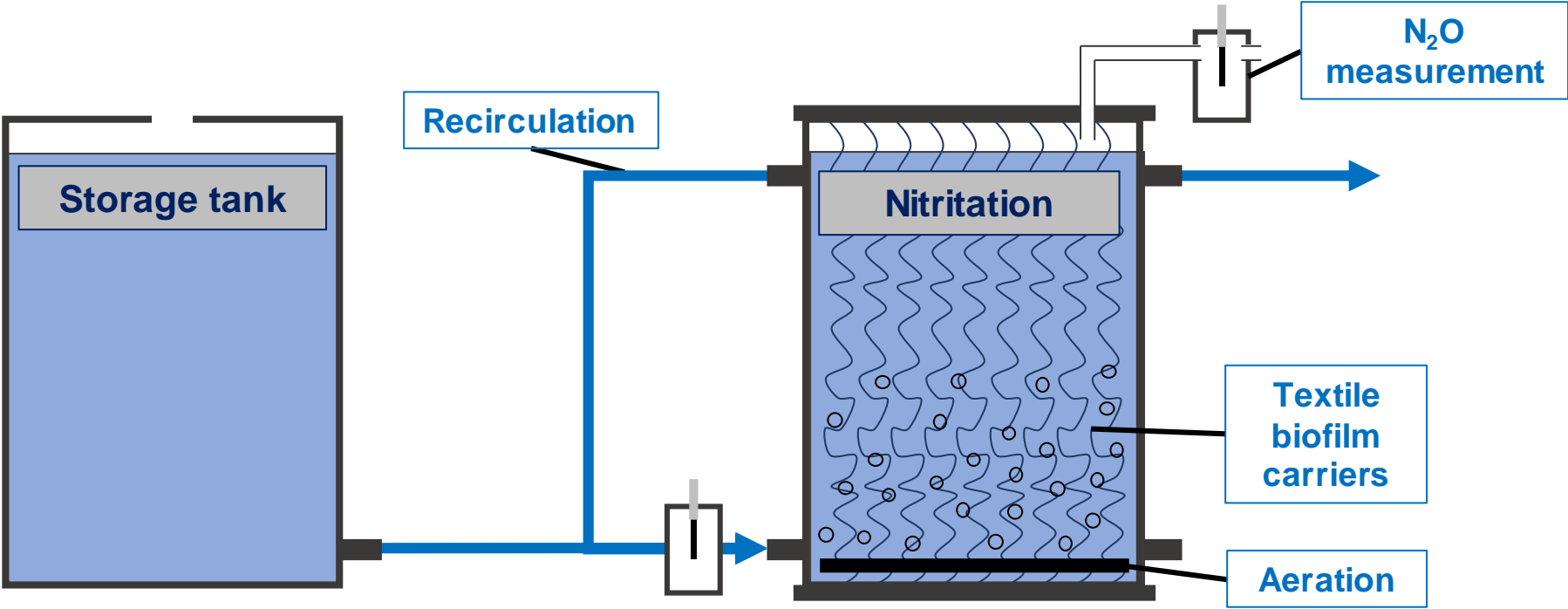
→ No information about formation and degradation processes

→ Causes of high N₂O emissions cannot be identified

Obtaining information for the planning of measures:

1. N₂O measurement inside the biofilm
2. **Combination of measurement and modeling**

Pilot plant



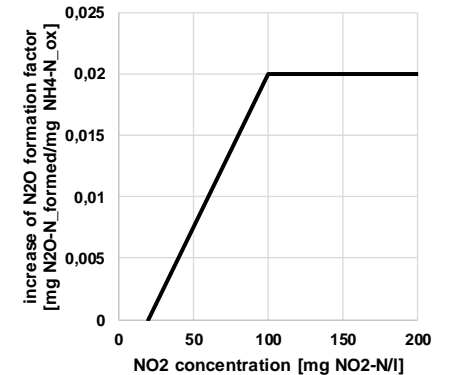
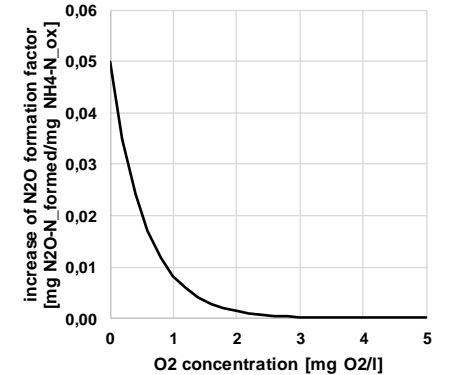
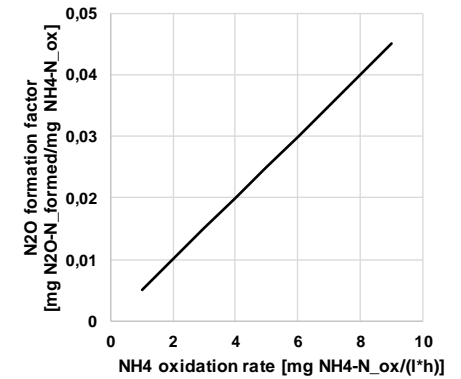
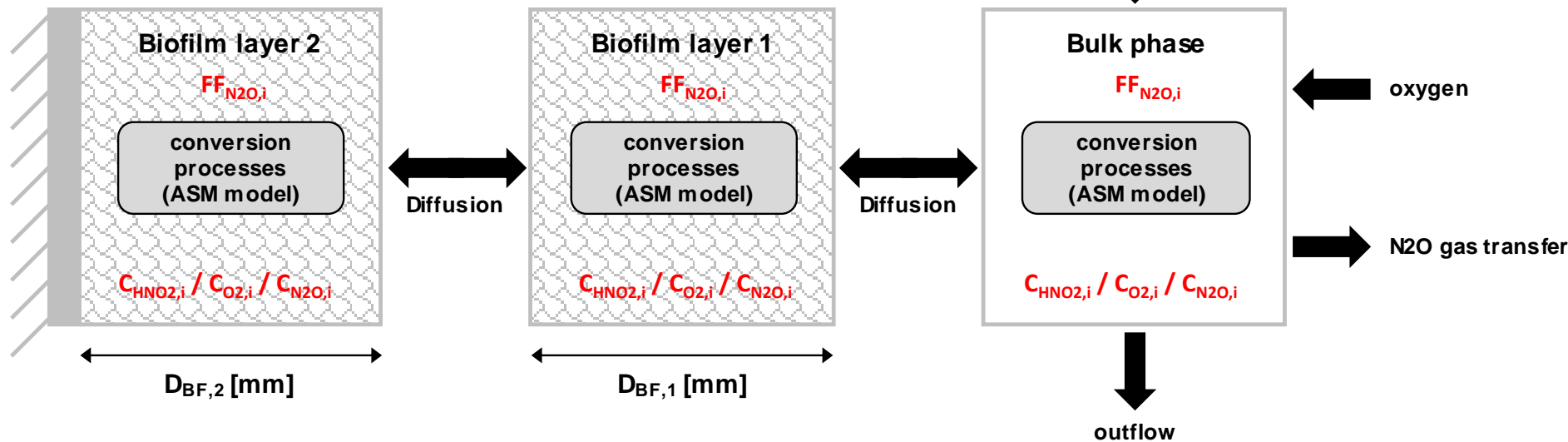
One-step nitritation for sludge water treatment in gas-tight reactors (220 l)

Model of the pilot plant

$$FF_{N_2O,i} = f(NH_4 - \text{Umsatz}, NO_2, O_2)$$

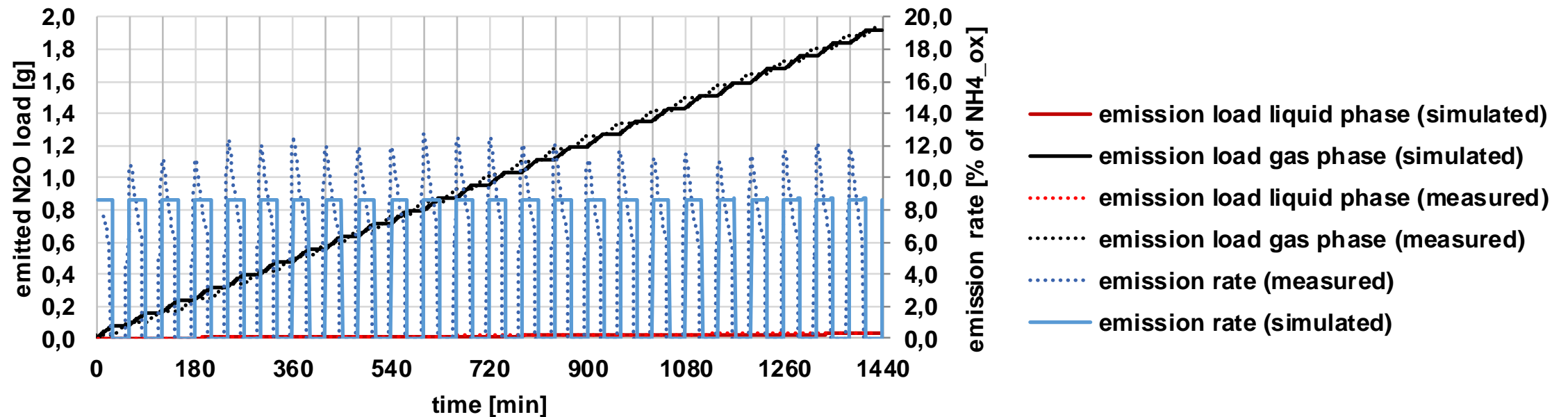
Expanded ASM model (Beier et al., 2021):

- Nitrification: two-step process
- Denitrification: three-step process
- N₂O formation: dynamic N₂O formation factors [g N₂O_{formed}/g NH₄-N_{ox}]
- Inhibiting effects of HNO₂ and NH₃ are included
- Gas transfer model is included
- Biofilm model: 1D, 2 fully stirred layers + bulk phase



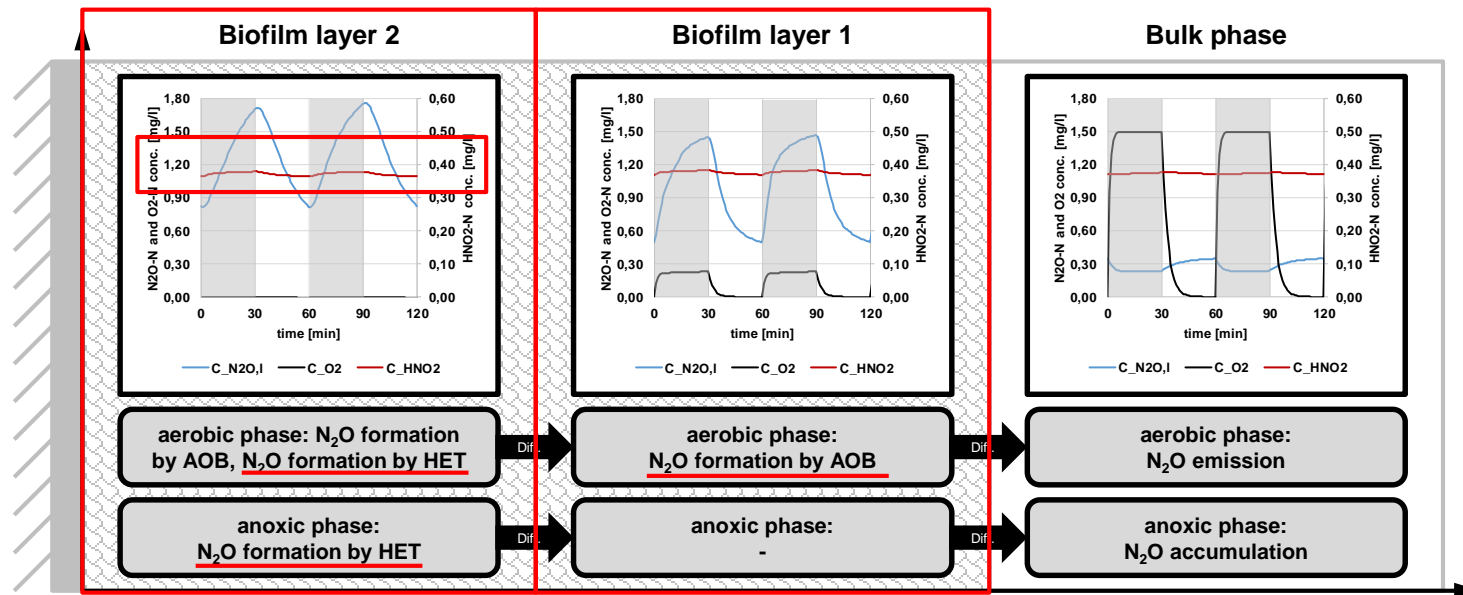
Model calibration (only N₂O)

- calibration parameter:
 - emitted N₂O load (gas and water phase)
 - temporal profile of the N₂O concentrations in gas and liquid phase
 - converted NH₄ load and consumption of alkalinity (influences N₂O formation)



Baseline scenario

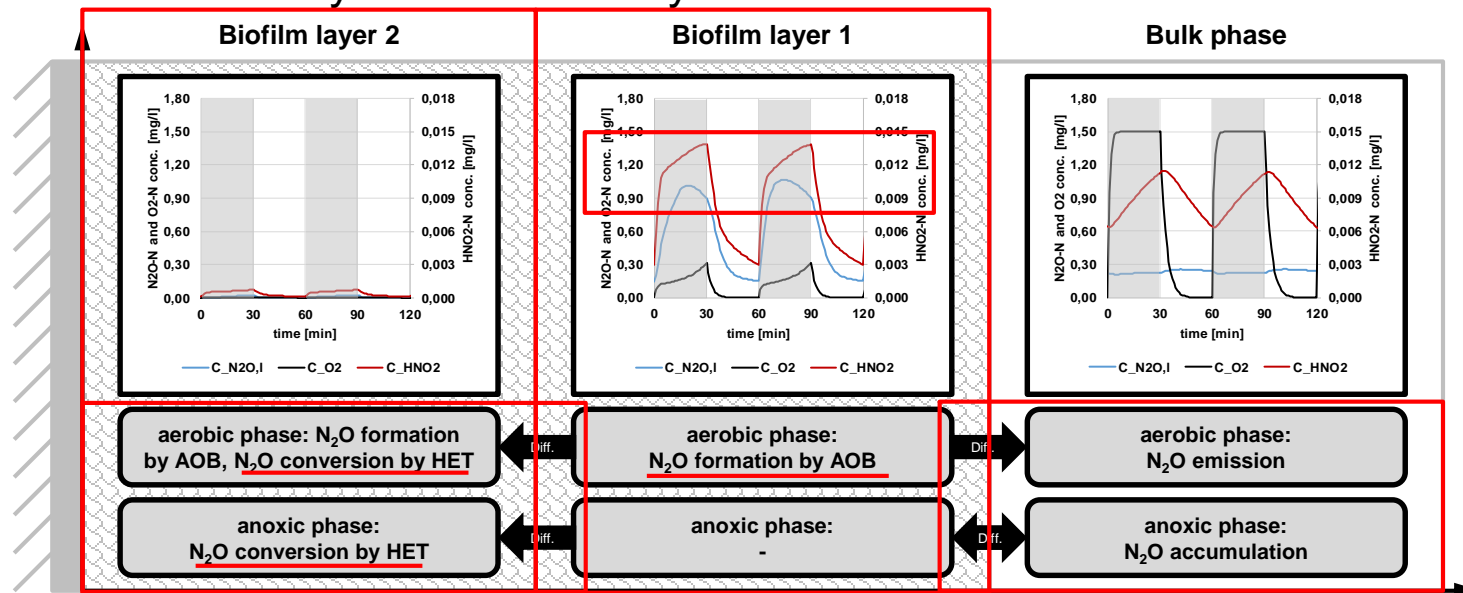
- N_2O formation mainly by AOB in biofilm layer 1 during the aerobic phase (80 %)
 - High NH_4 conversion rate, high nitrite concentration, low oxygen concentration
- Denitrification: Inhibited by HNO_2 (layer 2) \rightarrow N_2O formation (10 % of total N_2O formed)
 - HNO_2 concentration exceeds threshold for accumulation by far
- Concentration gradient: from layer 2 towards bulkphase



Emission factor: 8.8 %

S1: One-step deammonification

- N_2O formation mainly by AOB in biofilm layer 1 during the aerobic phase
 - High NH_4 conversion rate, **lower** nitrite concentration, low oxygen concentration
→ Lower (- 35 %) formation
- Denitrification of formed N_2O **in layer 2** (aerobic and anoxic phase)
 - Layer 2: HNO_2 concentration still exceeds threshold for accumulation for most of the time
- Concentration gradient:
 - From layer 1 towards bulkphase → stripped and emitted (end of the anoxic phase: re-diffusion)
 - From layer 1 towards layer 2 → converted

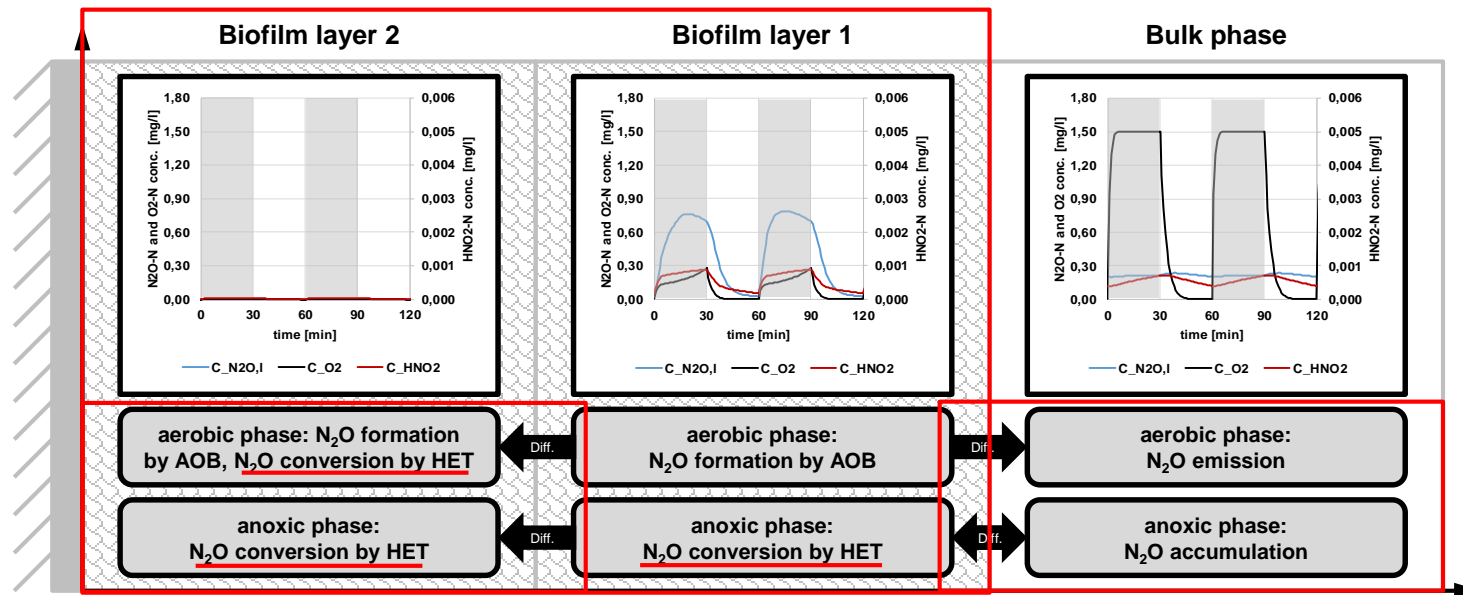


Emission factor: 3.3 %

Reduction of emission: 63 %

S2: One-step deammonification + increased pH (= 7)

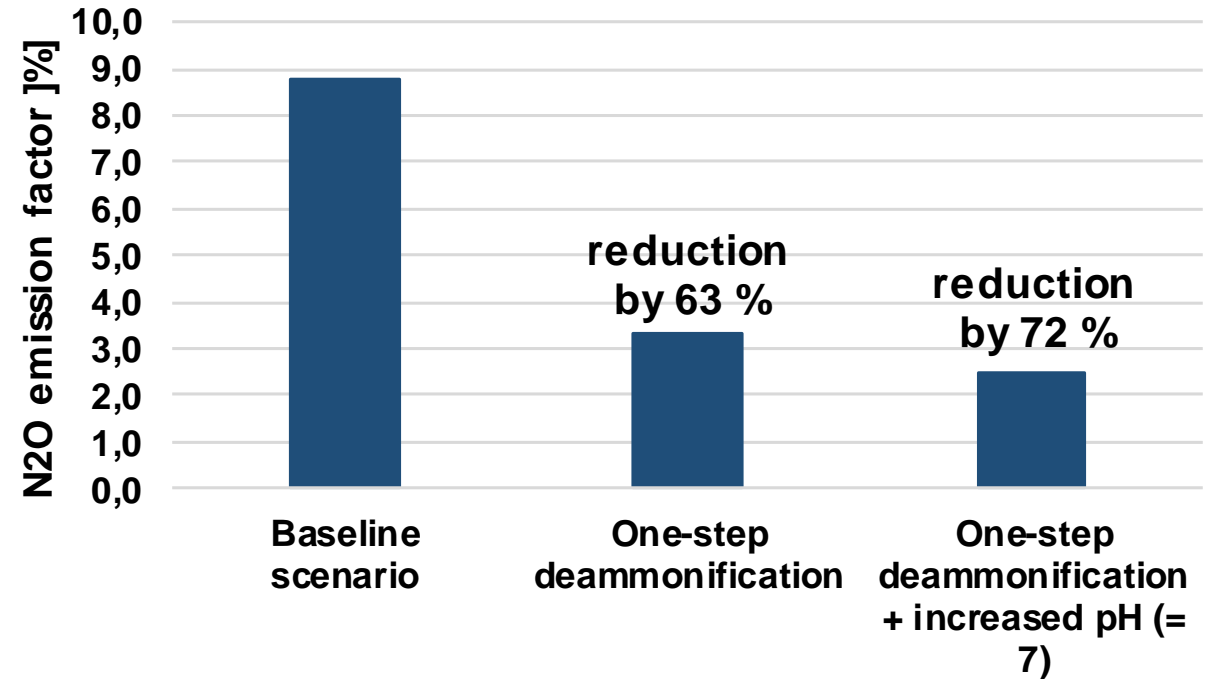
- N₂O formation mainly by AOB in biofilm layer 1 during the aerobic phase
 - High NH₄ conversion rate, **lower** nitrite concentration, low oxygen concentration
→ Lower (- 35 %) formation
- Denitrification of formed N₂O **in both layers** (layer 1: only in anoxic phase)
- Concentration gradient:
 - From layer 1 towards bulkphase → stripped and emitted (anoxic phase: re-diffusion)
 - From layer 1 towards layer 2 → converted



Emission factor: 2.5 %
Reduction of emission: 72 %

Summary

- Combining modeling and simulation, dynamics of N₂O formation, conversion and diffusion inside the biofilm can be separated
- With adapted operation strategies, a significant reduction of N₂O emissions can be achieved
- Denitrification is a key process regarding N₂O mitigation
 - Anoxic environment required
 - HNO₂ inhibition has to be considered
- Further measures:
 - Adapted aeration control (reduced formation vs increased conversion)
 - Reduced stripping



Thank you for your Attention!

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